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RBW0805G00332-3G-A-3

Job Sheet 199524



Part No: RBW0805G00332-3G-A-3

Job Qty: 2 pcs

Part Name: Cap



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 8/27/19

Job Tracking No:

Due Date: 9/9/19

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG RBW0805G00332-3G-A Rev B IPP Rev. A 19.07.23 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	SL-154 - 1	2 pcs	9/9/19	9/9/19	1.00	1.00	SL-154 - 1		M.P. 19/09/01
110	QC 2	2 pcs	9/9/19	9/9/19	0.00	0.00	QC 2 - 1		
							QC 2 - 12		
							QC 2 - 14		
							QC 2 - 17		
							QC 2 - 19		
							QC 2 - 2		
							QC 2 - 20		
							QC 2 - 22		
							QC 2 - 23		
							QC 2 - 25		
							QC 2 - 32		
							QC 2 - 33		M.P. 19/09/01
							QC 2 - 35		
							QC 2 - 39		
							QC 2 - 4		
							QC 2 - 40		
							QC 2 - 44		
							QC 2 - 45		
							QC 2 - 48		
							QC 2 - 49		
							QC 2 - 50		
							QC 2 - 51		
							QC 2 - 52		
							QC 2 - 57		
							QC 2 - 62		
							QC 2 - 63		
							QC 2 - 8		
							QC 2 - 66		
							QC 2 - 64		
							QC 2 - 65		



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Container No: S210712



Part: RBW0805G00332-3G-A-3

Job No: 199524

Serial No/Batch: S210712

Revision: B

Inspector:

Exp Date:

Instructions:

Date: 09/01/19

Plex 8/27/19 11:01 AM Dart.lajeunesse.marie

120 QC 8	2 pcs	9/9/19	0.00 0.00	QC 2 - 5	
				QC 2 - 71	
				QC 2 - 73	
				QC 2 - 69	
				QC 8 - 12	
				QC 8 - 14	
				QC 8 - 17	
				QC 8 - 20	
				QC 8 - 25	
				QC 8 - 3	
				QC 8 - 32	
				QC 8 - 33	
				QC 8 - 35	
				QC 8 - 39	
				QC 8 - 4	
				QC 8 - 44	
				QC 8 - 45	
				QC 8 - 49	
				QC 8 - 58	
				QC 8 - 8	
				QC 8 - 9	
				QC 8 - 68	
				QC 8 - 67	
				QC 8 - 1 (A)	
QC 8 - 47					
QC 8 - 40	DAS 52 19/09/01				
QC 8 - 52	9-89				
QC 8 - 23					
QC 8 - 57					
130 Packaging 3-1 - Stock - B4B	2 pcs	9/9/19	0.00 0.00	Packaging 3 - 1 - B4B	
				Packaging 3 - 2 - B4B	DAS 28
				Packaging 3 - 3 - B4B	9-89
				Packaging 3 - 4 - B4B	
				Packaging 3 - 5 - B4B	
140 QC 21 - SA	2 pcs	9/9/19	0.00 0.00	QC 21 - SA - 21	DAS 21 SEP 03 2019
				QC 21 - SA - 70	6A104

Part Op 100 - 1-Machine as per folio FC 960 FOLIO REV: AA DWG REV: 138-89 2-Debur

Descriptions: 110 - QC2- Inspect parts off machine FAI/FAIB
 120 - QC8- Inspect parts - second check
 130 - Identify as per dwg & Stock Location: _____
 140 - QC21- Final Inspection - Work Order Release

Job BOM				
Part / Item	Component Name	Quantity	Operation	Container
M303R1.000	303 Round Bar 1.00	.1200 ft (.06 ea)	100-SL-154 - 1	5195464

Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
100-SL-154 - 1	M303R1.000	0	42	0

Part Specifications	
Specifications could not be found.	

INSPECTION SHEET

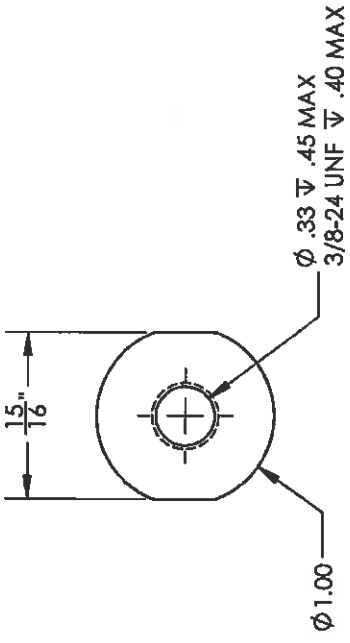
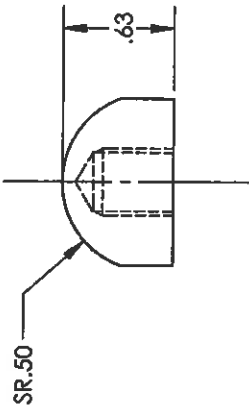
DAS
52

9-89

Date:Revised by

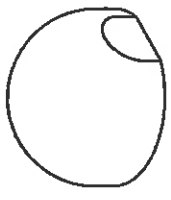
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REVISIONS			DESCRIPTION		REV		ECR		DATE		INITIAL		APPROVED	



③

CAP



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192524 M15
190827



TITLE		JACKING BRACKET, HELICOPTER WEIGHING	
DWG NO.		RBW0805G00332-3G-A-3	
REV		B	
MATERIAL		303 S.S.	
DRAWN BY:		GILBERT	
APPROVED		[Signature]	
UNLESS OTHERWISE SPECIFIED		DIMENSIONS ARE IN INCHES	
XXX ± .005		FRACTIONS ± 1/16	
XX ± .01		ANGLES ± .5°	
X ± .1		SPEC	
1. BREAK ALL SHARP EDGES .015 x 45°		USED ON MODEL	
2. DIMENSIONAL LIMITS APPLY AFTER PLATING		AGUSTA AW139	
SCALE		1:1	
DATE		2011-02-09	
SHEET		3 OF 4	



Job: _____ Part No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐		DEPARTMENT/PROCESS Skid-tube ☐ Cross tube ☐ Eng. (Non-AW) ☐ Engineering ☐ Machining ☐ Small Fab ☐ Prod. Eng. Coord. ☐ Water Jet ☐ Large Fab ☐ Finishing ☐ Rec/Store/Packaging ☐ Supplier ☐ Quality ☐			
Date :	Sequence #:	QTY Affected :		MRB (QSI042)			
Description Work Order Deviation		Disposition		Completed By			
				Lead hand / Supervisor			
				QC / QA Coordinator			

Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Preservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐		FAULT CATEGORY Contamination ☐ Power Loss/Surge ☐ Positioned Wrong ☐ Misaligned/off center ☐ Folio/Program ☐ Outside Tolerance ☐ BOM/Route ☐ Grain Direction ☐ Drawing ☐ Broken/Damage/Defect ☐ Weld ☐ Finish ☐ Incomplete/Unclear Instructions ☐ Wrong Stock Pulled ☐ Part Lost/Missing ☐ Drill Holes ☐ Out of Sequence ☐ Misread ☐ Fit/Function ☐ Off-set/Set-up ☐									
		Other/Details:									